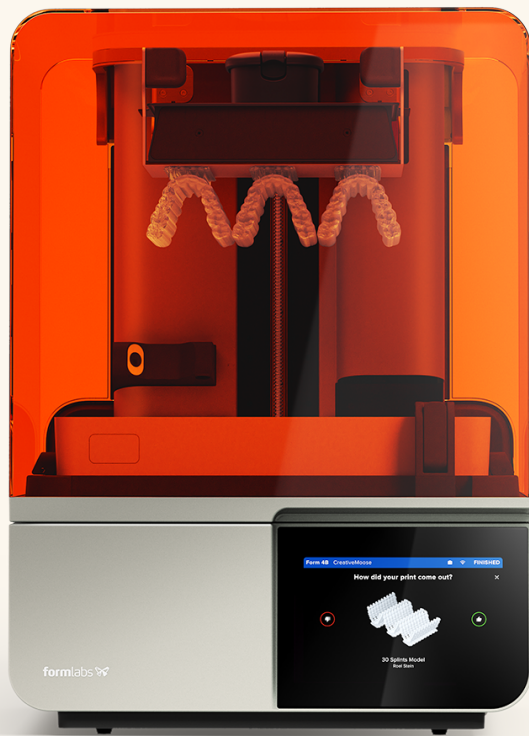


**BLAZING SPEED  
MEETS UNMATCHED  
ACCURACY**



DISCOVER HOW YOU CAN IMPROVE YOUR PRODUCTIVITY, PRINT QUALITY, AND WORKFLOW, AS WELL AS REDUCE COSTS AND LEAD TIME BY UPGRADING TO FORM 4B FROM FORM 3B OR FORM 3B+.

**formlabs**  | dental

**FORM 4B VS.  
FORM 3B/+**

## Improvement

**2-5x faster print speeds** for same-visit appliance delivery or more efficient production.

\*Due to the larger print surface of Form 4B, more parts can be printed in one print job.

*"We have found that we can eliminate appointments for patients because we can produce models so quickly on our Form 4B."*

**Dr. Lisa Alvetro, DDS, Orthodontist,**  
Alvetro Orthodontics

*"I can print models in six minutes. That means this is approaching the point where models can be printed almost as fast as we can scan a patient."*

**Dr. Christopher Baer, DMD,**  
Baer Dental

**20% larger print surface** and **30% larger build volume** for increased productivity.

**2 new dental resins** provide high print speeds, increased accuracy, finer features, and improved aesthetics at lower cost.

15+ materials for dental applications, including biocompatible resins.

*"We have a printer that is super fast, it has great resin options for every single indication in dentistry, and it comes at an affordable cost."*

**Dr. Ahmad Al-Hassiny DMD,**  
Institute of Digital Dentistry, IDD

**Faster ROI** and substantially lower operating costs thanks to cost-effective materials and long-lasting consumables.

If you handle 20 aligner treatment cases per month (20 models per case), you'll save \$3000 per year.

## Form 4B

9 min



11 clear aligner models  
at 160 µm

49 min



8 occlusal splints  
at 100 µm

1 h 50 min



10 restorative models  
at 50 µm

### Build volume

20.0 x 12.5 x 21.0 cm  
7.9 x 4.9 x 8.3 in



### Fast Model Resin - \$79/L

- Prints 3x faster
- Stronger and stiffer — 45% higher strength and modulus
- More opaque and matte in color



### Precision Model Resin - \$129/L

- Better fine feature resolution and consistency
- More opaque and matte aesthetics to better visualize margin lines
- Prints 3x faster

## Form 3B/+

46 min



9 clear aligner models  
at 100 µm

4 h 45 min



7 occlusal splints  
at 100 µm

4 h 25 min



8 restorative models  
at 50 µm

### Build volume

14.5 x 14.5 x 19.3 cm  
5.7 x 5.7 x 7.6 in



### Draft Resin V2 - \$149/L



### Model Resin V3 - \$149/L

## Improvement

**Improved tank lifetime and management** to minimize upkeep costs and waste.

**Unrivaled accuracy** that matches your commitment to a perfect fit, every time.

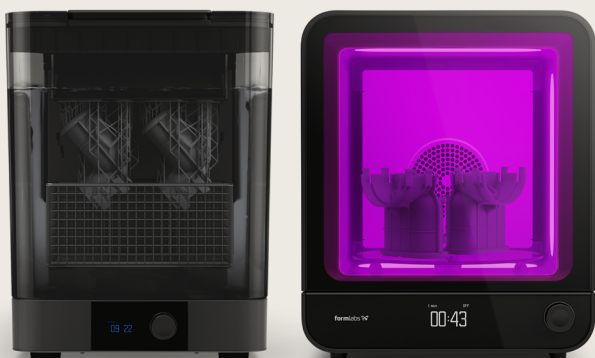
*"Consistent print quality with great surface accuracy makes this printer an excellent choice for dentistry. The surface comparison yielded some of the best results I have ever measured on a 3D printer."*

**Stephan Kreimer, MDT,**  
Kreimer Dentallabor

**Cartridge redesign** for hassle-free, efficient, and fast automatic resin dispensing.

**Access images and timelapses online** to remotely monitor your prints.

## Improved Post-Processing



## Form 4B

**Form 4B Tank \$99**

75,000+ layers with any Formlabs material.

Approximately 340 prints using clear aligner models (22 mm tall), any resin, and 100 µm layer height.

### Restorative models with Precision Model Resin

- 99.7% of surfaces within 100 µm of CAD model
- 95% of surfaces within 50 µm of CAD model
- 69% of surfaces within 25 µm of CAD model



## Form 3B/+

**Form 3B/+ Tank \$149**

250-800 hours of printing and/or 10-35 weeks exposed to resin, depending on the material.

Approximately 70 prints using Grey Resin V4 and average print time (11 hours).

### Restorative models with Model Resin V2

- 94% of surfaces within 100 µm of CAD model
- 73% of surfaces within 50 µm of CAD model



5-10x faster tank filling | 63% less waste | 30% less shelf space



### Form Wash (2nd Generation)

- 3x more agitation
- Adjustable mounts for Build Platforms, configurable at various heights and widths

### Form Cure (2nd Generation)

- 2x-8.6x faster post-curing
- Pre-programmed and validated cure settings for Formlabs resins and the possibility to save custom profiles for curing third-party materials
- Nearly instant heat up time and maximum temperature of 100 °C
- Larger size, designed to fit any part printed on Form 4 (235 mm turntable diameter, 205 mm maximum part height)

# Additional Specs

## Technology

## Key Components of the Print Engine

## Typical Dimensional Tolerances

## Average Print Speed

100 µm layer height

## Maximum Print Speed

## Printer Weight

## Printer Dimensions

# Form 4B

LOW FORCE DISPLAY™ (LFD)

- Low Force Display™ (LFD)
- Backlight Unit
- Light Processing Unit 4 (LPU 4)
- Release Texture
- Flexible Film Resin Tank
- Intelligent Control Systems
- High-Speed Automatic Resin Handling

1-30 mm features: ±0.15% (lower limit: ±0.02 mm)  
31-80 mm features: ±0.2% (lower limit: ±0.06 mm)  
81-150 mm features: ±0.3% (lower limit: ±0.15 mm)

Average: 40 mm/hour across all materials  
Range: 15-100 mm/hour depending on the material

100 mm/hour | 3.9 in/hour

18.3 kg | 40.4 lb

40.7 × 47.8 × 84.4 cm  
16.0 × 18.8 × 33.2 in

# Form 3B/+

LOW FORCE STEREO LITHOGRAPHY™ (LFS)

- Low Force Stereolithography™ (LFS)
- Laser
- Light Processing Unit (LPU)
- Flexible Film Resin Tank
- Intelligent Control Systems
- Automatic Resin Handling

Not measured

Average: 11 mm/hour across all materials  
Range: 4-17 mm/hour depending on the material

31 mm/hour | 1.2 in/hour

17.5 kg | 38.5 lbs

40.5 × 53 × 78 cm  
15.9 × 20.9 × 30.7 in